

Growth of  $Gd_2SiO_5$  Crystals from MF (M=Li, Na, and K) Fluxes

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The growth of  $Gd_2SiO_5$  crystals from MF (M=Li, Na, and K) fluxes was attempted by a slow cooling method. Crystals of  $Gd_2SiO_5$  were grown from LiF and KF fluxes. Well-formed  $Gd_2SiO_5$  crystals up to 0.4 mm long were grown from KF flux. Unwanted  $NaGdSiO_4$  crystals were grown from NaF flux.

Crystals of  $Gd_2SiO_5$  have been known to play host to the cerium activator.<sup>1)</sup>  $Gd_2SiO_5$  melts congruently at about 1900 °C.<sup>2)</sup> The crystals of  $Gd_2SiO_5$  have been grown by the Czochralski method.<sup>1,3)</sup> In this method, a high temperature above the melting point of  $Gd_2SiO_5$  is needed to grow the crystals. On the other hand, the flux growth occurs at temperatures well below the melting point of the solute phase. Formless  $Gd_2SiO_5$  crystals have been grown from  $PbF_2$ - $PbO$ - $PbO_2$  flux.<sup>4)</sup> The crystal growth has been conducted by heating the mixture at 1250 °C for 1 h followed by cooling at a rate of 1 °C h<sup>-1</sup> to 1050 °C.<sup>4)</sup> There has been no attempt to grow  $Gd_2SiO_5$  crystals from alkali fluoride fluxes.  $Y_2SiO_5$  crystals have been grown from KF flux.<sup>5)</sup> The present paper describes the attempts to grow  $Gd_2SiO_5$  crystals from MF (M=Li, Na, and K) fluxes by a slow cooling method. Toxicity of the MF fluxes is very low although the fluxes containing lead have the disadvantage of being toxic. On the basis of the results of the flux growth experiments, the suitability of MF fluxes to grow  $Gd_2SiO_5$  crystals is discussed.

Equimolar mixture of reagent grade  $Gd_2O_3$  and  $SiO_2$  was used as a solute for the flux growth runs and reagent grade LiF, NaF, or KF used as a flux. The solute contents of 3 and 5 mol% in a case of LiF or NaF flux, and of 3, 5, 7, 10, 20, and 30 mol% in a case of KF flux were prepared. The mixture (40.0 g in weight) was put into a platinum crucible of 30 cm<sup>3</sup> capacity. After the lid was closely fitted, the crucible was placed in an electric furnace with silicon carbide heating elements. The furnace was heated at a rate of about 50 °C h<sup>-1</sup> to 1100 °C, held at this temperature for 10 h, and then cooled at a rate of 5 °C h<sup>-1</sup> to 400 °C. When the cooling program was completed, the furnace was allowed to cool down to room temperature. Crys-

tals were separated by dissolving the flux in warm water. Grown crystals were identified by an X-ray powder diffraction method, using data given in the papers<sup>4,6)</sup> and JCPDS cards.<sup>7-9)</sup>

The results of flux growth experiments are shown in Fig.1. Crystals were grown from MF fluxes.  $Gd_2SiO_5$  crystals were grown from LiF and KF fluxes. The  $Gd_2SiO_5$  crystals grown from both the fluxes were colorless and transparent. On the basis of the X-ray powder data,  $Gd_2SiO_5$  crystals obtained in this study had a new structure reported by Wanklyn et al.<sup>4)</sup> They have reported on the growth of  $Gd_2SiO_5$  crystals with the new structure from  $PbF_2$ - $PbO$ - $PbO_2$  flux.<sup>4)</sup> The  $Gd_2SiO_5$  crystals with the new structure were obtained from only four batches of over 40.<sup>4)</sup>  $Gd_2SiO_5$  crystals and an unidentified powder were prepared from KF flux. Fortunately  $Gd_2SiO_5$

crystals could be easily separated from the powder. Figure 2 shows  $Gd_2SiO_5$  crystal coexisting with unidentified powder. Well-formed  $Gd_2SiO_5$  crystal is shown in Fig.3. The  $Gd_2SiO_5$  crystals grown were colorless and transparent. The  $Gd_2SiO_5$  crystals up to 0.4 mm in length were grown from the mixture containing 5 mol% solute. The crystal size decreased with increasing the solute content. When the solute content of 30 mol% was used,  $Gd_2SiO_5$  crystals up to 0.03 mm in length were grown.  $Gd_2SiO_5$  crystals up to 0.4 mm in length and LiF crystals up to 3.8 mm in length were grown from LiF flux. The  $Gd_2SiO_5$  crystals grown were not well-formed. Lithium fluoride flux also crystallized as a cubic form. Typical LiF crystals are shown in Fig.4. The LiF crystals were white and translucent.  $Gd_2SiO_5$  crystals were not grown from NaF flux. Unwanted  $NaGdSiO_4$  crystals up to

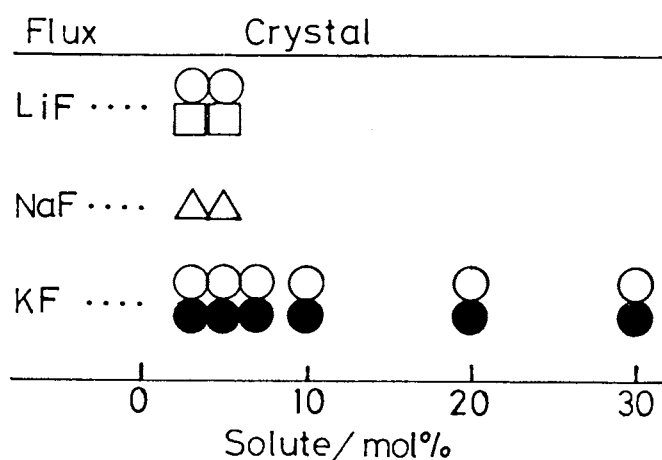


Fig.1. Crystals grown from alkali fluoride fluxes.

○:  $Gd_2SiO_5$ , □: LiF, △:  $NaGdSiO_4$ ,  
●: Unidentified powder

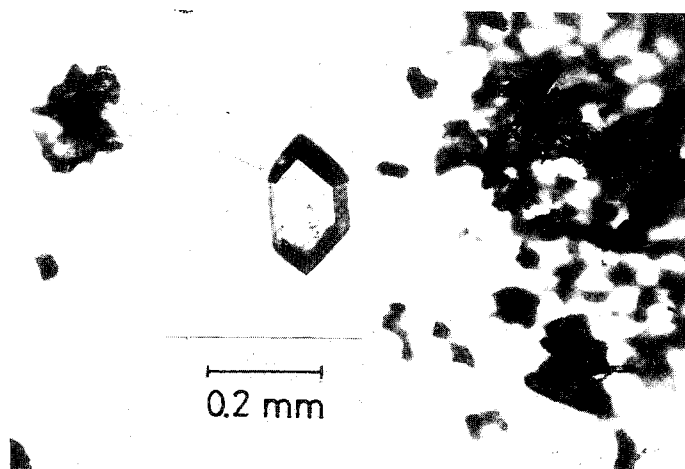


Fig.2.  $Gd_2SiO_5$  crystal grown from KF flux and unidentified powder.

4.2 mm in length were grown from NaF flux. The reaction of solute with flux afforded the unwanted compound. Typical  $\text{NaGdSiO}_4$  crystals are shown in Fig.5. The crystals grown were colorless and transparent. Shannon et al.<sup>6)</sup> prepared  $\text{NaGdSiO}_4$  crystals up to 0.2 mm in length by a hydrothermal method. There has been no report on the flux growth of  $\text{NaGdSiO}_4$  crystals.

During these growth runs, the evaporation amount for each flux was less than 20 wt%. A platinum crucible was found to be undamaged after runs. The alkali fluoride fluxes did not attack a platinum crucible.

The growth of  $\text{Gd}_2\text{SiO}_5$  crystals from alkali fluoride fluxes was attempted. Crystals of  $\text{Gd}_2\text{SiO}_5$  were grown from LiF and KF fluxes. Well-formed  $\text{Gd}_2\text{SiO}_5$  crystals were grown from KF flux. The obtained results showed that KF flux was superior to both LiF and NaF fluxes. It was found that KF was the most suitable to grow  $\text{Gd}_2\text{SiO}_5$  crystals.

The present work was partially supported by a grant from the Saneyoshi Scholarship Foundation and a Grant-in-Aid for Scientific Research No.02650555 from the Ministry of Education, Science and Culture. We are indebted to Mr. Yoshifumi Kasano for technical assistance in crystal growth experiments.

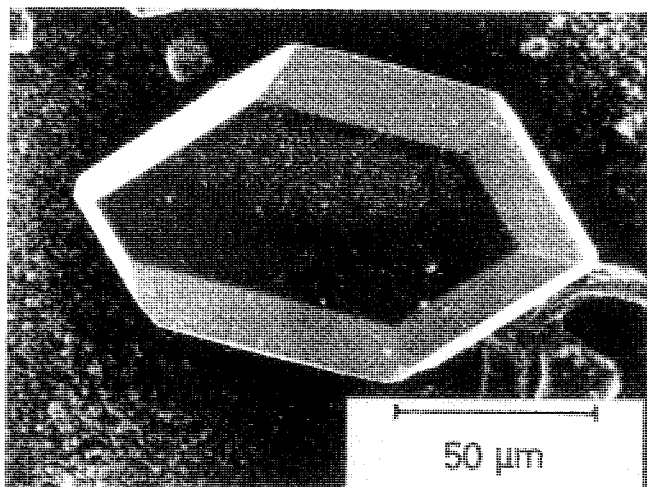


Fig.3.  $\text{Gd}_2\text{SiO}_5$  crystal grown from KF flux.

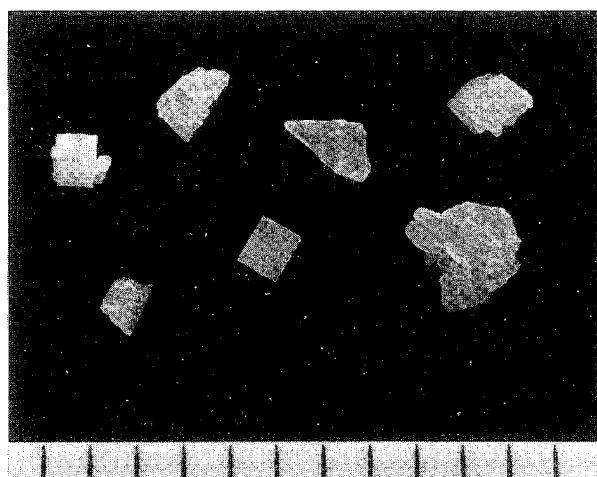


Fig.4. Grown LiF crystals (1 division=1 mm).



Fig.5. Grown  $\text{NaGdSiO}_4$  crystals (1 division=1 mm).

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- 8) JCPDS card 4-0857 ( LiF ).
- 9) JCPDS card 35-12 (  $NaGdSiO_4$  ).

( Received November 6, 1990 )